

charges

Century Tool and Die, has been charged with Youth Employment authorities said a 17-year-old student lost his

right fingertips while operating a power press in April 2005.

The Associated Press reported that Nanette Esker of Commerce Township, Mich., was charged with employing a minor in connection with an occupation that is hazardous

to the minor's health or well-being. She also was charged with failing to procure and keep a copy of the minor's work permit on file. Each charge is a misdemeanor punishable by up to one year behind bars and a \$500 fine.

H & H earns certification

H & H Tube and Mfg. has earned ISO 9001:2000 certification at its Cheboygan, Mich., and Vanderbilt, Mich., facilities from Lloyd's Register Quality Assurance. The certification comes in the same year as its 75th anniversary.

H & H is a nonferrous tube fabricator that is supported by its own redraw mill.

Dane adds Salvagnini laser cutting system



Dane Mfg., Dane, Wis., has installed a 2005 Salvagnini Lightning laser cutting system.

The laser, the only one of its kind in Wisconsin, loads blank material, cuts intricate shapes, robotically unloads finished parts, destroys scrap, and files reports without human intervention.

Dane Mfg. is a sheet metal stamper and fabricator that provides components through assemblies, primarily to OEM customers.

Butech Bliss installs trimmer, chopper at Nucor

Butech Bliss, Salem, Ohio, has installed a side trimmer and scrap chopper on the cold mill pickle line at Nucor Steel, Decatur, Ala. The equipment trims and chops hot-rolled carbon steel up to 0.375 in. thick at 65,000-PSI shear strength and 700-FPM maximum line speed.

The side trimmer is a driven-turret-head style with closed-loop controls for knife lap, gap, and width settings. The scrap chopper is a shimless, helical-knife-cutting style with double-knife hubs in each head, dual-drive design, and quick-change head system.

Roll-Kraft adds personnel

Roll-Kraft, Mentor, Ohio, has added Troy Tulino to its inside sales department and named Walt Wohler as electrical design engineer.

Tulino previously was employed at The Paquin Co., where he worked in inside sales and also purchasing. Wohler was employed at Tri-Turn

earned today's technology double welding production."

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